

Type 300 Series

Instrument Air Filter and Filter Regulators

Type 300 Filter Regulator, Type 310 NACE compliant Filter Regulator and Type 320 Filter

SERIES FEATURES

Corrosion-Resistant and NACE Compliant Construction

Types 300 and 320 feature aluminum die-castings, finished with irridite and baked epoxy. Materials in the Type 310 meet NACE MR-01-75 requirements.

Depth Filter

Units come equipped with high capacity 40 micron filter housed in dripwell

Two Outlet Connections

Provides piping versatility

REGULATOR FEATURES

Stable Output and Repeatability

Provides constant control under variable flow rates and supply pressures

Low Droop At High Flow Levels

Aspirator design helps maintain set pressure at higher flow levels

Tight Shutoff

A soft, rubberized valve provides a positive shutoff and compensates for dirt and other foreign matter

Low Air Consumption

Decreases operating cost

Tapped Exhaust

Allows captured exhaust



Type 300 Series

Rugged and reliable instrument air filtration

Type 300 Filter Regulator

The Type 300 Instrument Air Filter Regulator is designed to provide clean, accurate air pressure to instruments, valves, and other automatic control equipment. This filter regulator has been proven to provide accurate operating characteristics under variable conditions. Durable materials and a standard epoxy paint finish provide long lasting corrosion resistance in harsh industrial environments. The Type 300 is a quality unit that is ideal as an economical alternative for control of process applications.

Type 310 NACE Filter Regulator

This unit incorporates all of the operating features of the Type 300 filter regulator, but is constructed of materials that meet NACE specification #MR-01-75 for sulfide stress cracking. Designed specifically for corrosive sour gas environments, the Type 310 NACE is ideal for oil field applications.

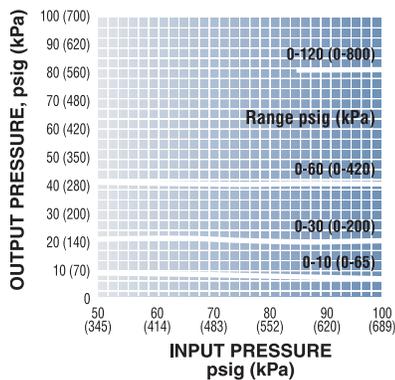
Type 320 Filter

The Type 320 Filter unit is a 40-micron depth filter that removes dirt, moisture and other particles from air and gas lines. Robustly constructed of die-cast aluminum with a baked epoxy finish, this unit stands up in corrosive operating conditions. This filter is an economical alternative for air supply line applications that don't require a pressure reducing regulator.

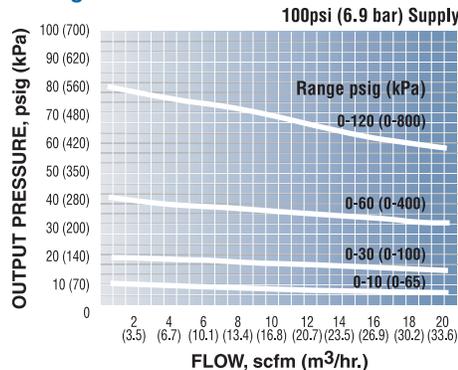
S P E C I F I C A T I O N S

	Type 300	Type 310
Port Size	In/Out/Gauge: 1/4" NPT	In/Out/Gauge/Exhaust: 1/4" NPT
Output Ranges	0-10 psig (0-70 kPa), 0-30 psig (0-200 kPa), 0-60 psig (0-400 kPa), 0-120 psig (0-800 kPa)	0-30 psig (0-200 kPa), 0-60 psig (0-400 kPa), 0-100 psig (0-690 kPa)
Maximum Supply Pressure	250 psig (1700 kPa)	
Mounting	Pipe, panel, bracket or through body	Pipe or through body
Filter	40 micron (optional 5 micron)	
Flow Capacity	22 scfm at 100 psig supply with 20 psig output	20 scfm at 100 psig supply with 20 psig output
Exhaust Capacity	0.1 scfm with downstream pressure 5 psig above set point	
Sensitivity	1" of water	
Air Consumption	Less than 5 scfh	
Effect of Supply Pressure Variation	Less than 0.2 psig for 25 psig change	
Temperature Limits	0° to 160° F (-18° C to 71° C)	-20° F to 180° F (-29° C to 82° C)
Weight	1.6 lb.	

Effects of Upstream Pressure Variations on Regulated Pressure



Effect of Changes in Flow on Regulated Pressure



Type 300 and Type 310 Principles of Operation

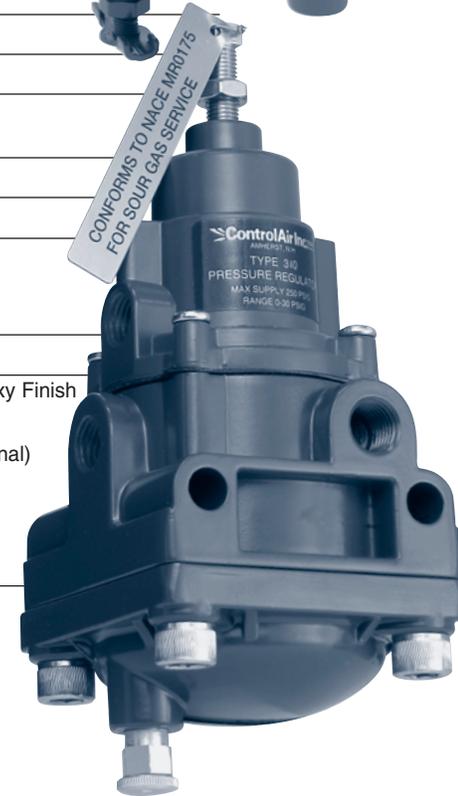
Turning the adjusting screw changes the force exerted by the range spring on the diaphragm assembly. In equilibrium of set pressure, the force exerted by the range spring is balanced by the force from the output pressure acting underneath the diaphragm assembly. An unbalanced state between the output pressure and the set pressure causes a corresponding reaction in the diaphragm and supply valve assemblies. If the output pressure rises above the set pressure, an upward force is exerted on the diaphragm assembly causing the relief seat to lift and open. Excess pressure is vented to atmosphere until equilibrium is reached. If the output pressure drops below the set pressure the unbalanced force of the range spring causes a downward force on the diaphragm assembly. The supply valve then opens until the pressure builds up once more to the equilibrium condition. Under normal flow conditions, the range spring force is balanced by the diaphragm pressure force, with the supply valve open just enough to maintain the required equilibrium pressure. When high flow occurs, a specially designed aspirator helps maintain downstream pressure and compensates for droop.



- Atmosphere
- Regulated Pressure
- Supply Pressure

and regulation

	Type 320
T	In/Out/Gauge: 1/4" NPT
g (0-400 kPa),	N/A
	Pipe, bracket or through body
	Consult factory
	N/A
	N/A
	N/A
	N/A
C)	-20° F to 150° F (-29° C to 66° C)
	1.3 lb.



M A T E R I A L S

Type 300

Body:	Diecast Aluminum Alloy, Irridite and Baked Epoxy Finish
Filter:	Phenolic Impregnated Cellulose
Diaphragm:	Nitrile Elastomer and Nylon Fabric (Viton® optional)
Valve Seat Plug:	Nitrile Elastomer (Viton® optional)
Additional Materials:	Brass, Zinc Plated Steel, Acetal

Type 310

Body:	Diecast Aluminum with Baked Epoxy Finish
Filter, Pintle:	316 Stainless Steel
Drain Valve:	Aluminum
Diaphragm, Gasket, Pintle:	Viton®
Spring:	Inconel
Trim:	Heat treated plated steel and stainless steel

Type 320

Body, Filter Cap:	Aluminum
Filter:	Phenolic Impregnated Cellulose
Gasket:	Nitrile
Additional Materials:	Plated Steel, Brass

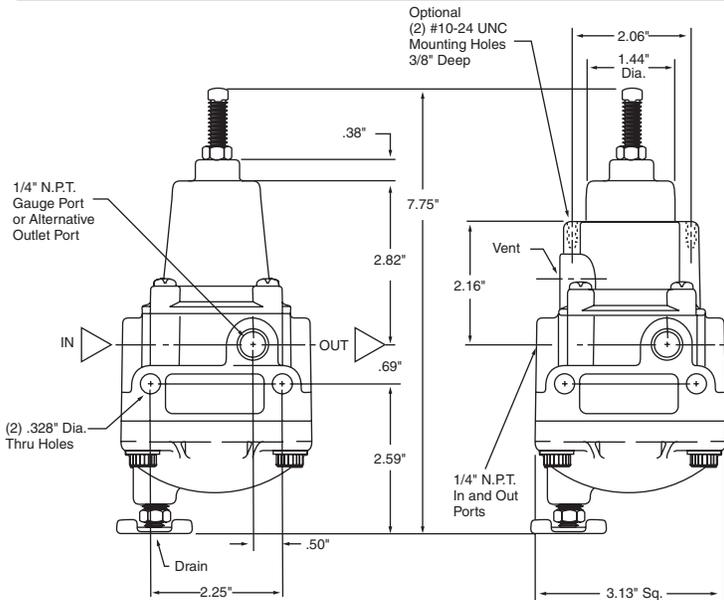


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Type 300 Series Dimensions

Type 300 Series Ordering Information

Type 300 & Type 310 Dimensions



Note: This view shown with optional panel mount capability. See "Options" for ordering information.

Type	Model Number	Port Size (NPT)	Output Range (psi)	Output Range (kPa)
Filter Regulator	300-BD	1/4"	0-10	0-65
Filter Regulator	300-BA	1/4"	0-30	0-200
Filter Regulator	300-BB	1/4"	0-60	0-400
Filter Regulator	300-BC	1/4"	0-120	0-800
NACE Filter Regulator	310-BA	1/4"	0-30	0-65
NACE Filter Regulator	310-BB	1/4"	0-60	0-200
NACE Filter Regulator	310-BC	1/4"	0-100	0-650
Filter Only	320-BX	1/4"	-	-

Options

Add proper letter at end of model number.

- *K - Knob:** to replace square head adjust screw
- **E - Tapped Exhaust:** allows captured exhaust. 1/4" NPT
- F - 5 Micron Filter:** standard 40 micron filter is replaced with 5 micron filter for more complete air filtration (available for Type 300 and Type 320 only)
- N - Non Relieving**
- **P - Panel Mount:** option allows panel mounting. See dimensional drawing.
- **S - Stainless Steel Adjust Screw:** hexhead stainless steel adjust screw for maximum corrosion resistance.
- *T - Tamperproof Cover:** prevents casual adjustment of output pressure.
- **V - Viton® Elastomers:** used where elements in the supply air are particularly destructive to standard Buna-N pindle and diaphragm material.
- *J - Low Temperature Option:** temperature range -40° to +125° F (-40° to + 51° C).

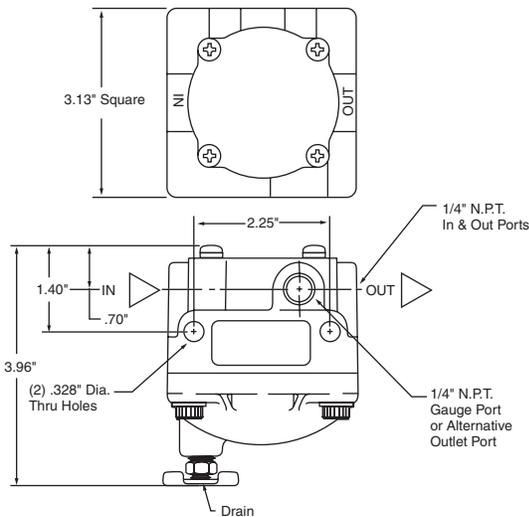
* Options for Type 300 only.

**Standard features for Type 310 NACE.

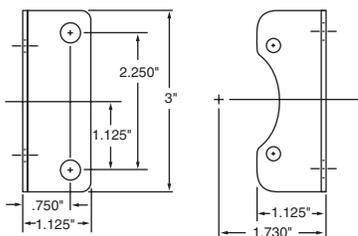
Accessories

Mounting Bracket:	P/N 446-707-028
Gauges: 1/4" NPT back-mount, 2" face	
0-15 psi	P/N 446-725-003
0-30 psi	P/N 446-725-004
0-60 psi	P/N 446-725-001
0-160 psi	P/N 446-725-002

Type 320 Dimensions



Optional Mounting Bracket



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